

Part No: SA3528-TGCA01-A6K



Applications/应用:

- ★ Automotive lighting
汽车照明

Features/特征:

- | | |
|--|--|
| ★ Package: PLCC2 package
封装: PLCC2 封装 | ★ Emitting Color: Green
发光颜色: 绿色 |
| ★ Device Outline: $3.5 \times 2.8 \times 1.7$ (mm)
外形特征: $3.5 \times 2.8 \times 1.7$ (mm) | ★ Viewing Angle: 120°
发光指向角: 120° |
| ★ HBM ESD: 2000V
人体抗静电指标: 2000V | ★ MSL: 2a
湿气敏感性等级: 2a |
| ★ Compliance with RoHS and REACH
符合 RoHS 和 REACH 标准 | ★ Pb-Free
无铅 |
| ★ AEC-Q102 certified
通过 AEC-Q102 认证 | |

1、Absolute maximum ratings/极限参数:

Parameter 参数	Symbol 符号	Value 参数	Unit 单位
Power Dissipation 损耗功率	P_d	88	mW
Forward Current 正向工作电流	I_{Fm}	25	mA
Surge Current 正向峰值电流 ($t \leq 10 \mu s$; $D=0.005$; $T_s=25^\circ C$)	I_{Fs}	100	mA
Reverse Voltage 反向电压 ($T_s=25^\circ C$)	V_R	5	V
Operating Temperature 工作温度范围	T_{opr}	- 40 ~ +85	$^\circ C$
Storage Temperature 储存温度范围	T_{str}	- 40 ~ +100	$^\circ C$
Junction Temperature 结温	T_j	125	$^\circ C$
HBM ESD 人体抗静电指标	V_{ESD}	2	KV

2、Electrical and optical characteristics/光电参数 (T_s = 25℃):

Parameter 参数	Symbol 符号	Test Condition 测试条件	Value 参数			Unit 单位
			Min.	Typ.	Max.	
Forward Current 正向工作电流	I _{Fm}	——	3	20	25	mA
Reverse Current 反向电流	I _R	VR = 5V	——	2	10	μA
Forward Voltage 正向电压	V _F	IF = 20mA	2.8	——	3.5	V
Luminous Intensity 发光强度	IV	IF = 20mA	1.9	——	3.0	cd
Luminous Flux 光通量	Φ	IF = 20mA	——	8.5	——	LM
Dominant Wavelength 主波长	λ _{dom}	IF = 20mA	521	——	530	nm
Spectral Bandwidth at 50% I _{rel,max} 光谱带宽, 50% I _{rel,max}	Δλ	IF = 20mA	——	30	——	nm
Viewing Angle 发光指向角	2θ1/2	IF = 20mA	——	120	——	Deg.
Thermal Resistance (Junction to Solder) 热阻 (PN 结/焊点)	Real 实测 R _{th JS real}	IF = 20mA	——	——	180	K/W

Notes/备注: Error/误差: VF: ±0.10V, IV: ±8%, Other/其它: ±5%; Luminous flux non-shipping standard, for reference only./光通量非出货标准, 仅供参考.

3、Product Ranks/产品分档范围:

Brightness Grading / 亮度分档 (cd)

(Ta=25°C ; IF=20mA)

Rank	Luminous Intensity 发光强度 (min)	Luminous Intensity 发光强度 (max)
U2	1.9	2.1
V1	2.1	2.6
V2	2.6	3.0

Notes/备注: Brightness error/亮度误差: $\pm 8\%$

Voltage grading / 电压分档 (V)

(Ta=25°C ; IF=20mA)

Rank	Voltage 电压 (min)	Voltage 电压 (max)
N	2.8	2.9
P	2.9	3.0
Q	3.0	3.1
R	3.1	3.2
S	3.2	3.3
T	3.3	3.4
U	3.4	3.5

Notes/备注: Voltage error/电压误差: $\pm 0.10V$

Wavelength Grading / 波长分档 (nm)

(Ta=25°C ; IF=20mA)

Rank	Dominant Wavelength 主波长 (min)	Dominant Wavelength 主波长 (max)
G11	521	524
G12	524	527
G13	527	530

Notes/备注: Wavelength error/波长误差: $\pm 1nm$

4、Characteristics Graph/特性曲线:

Fig.1 Relative spectral curve

相对光谱曲线

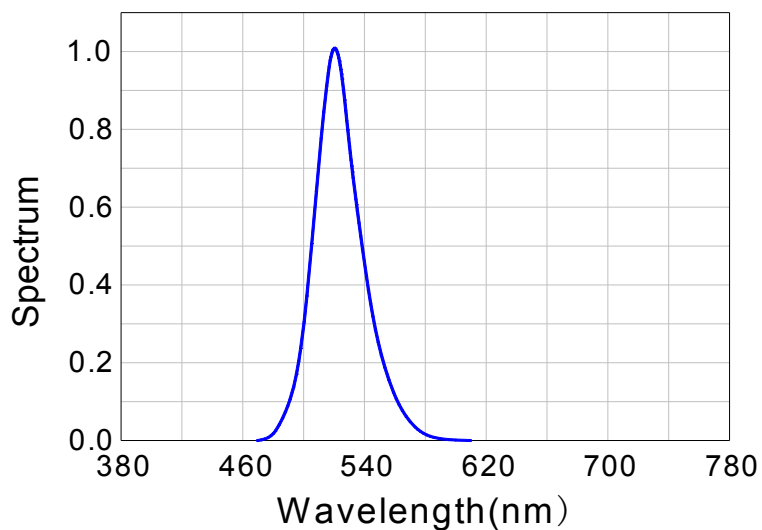


Fig.2 Radiation Characteristic

辐射特性

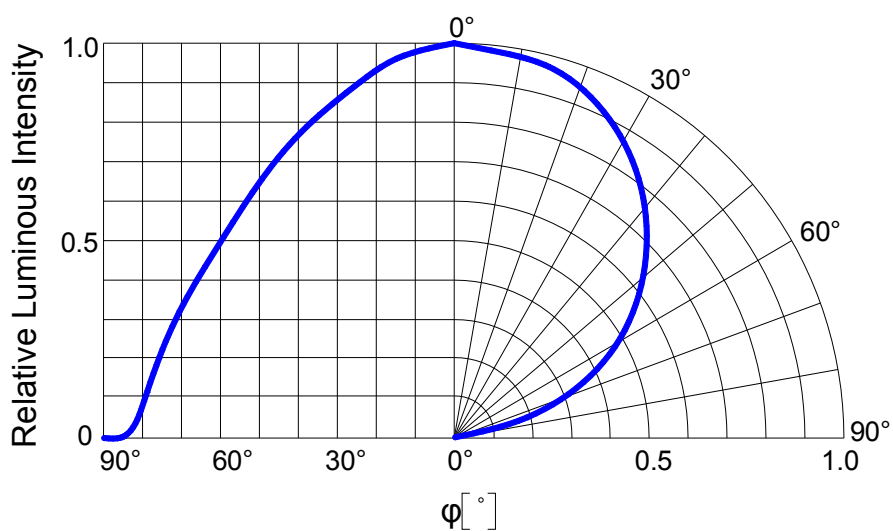


Fig.3 Forward Current vs. Forward Voltage

正向电流 Vs. 正向电压

$$I_F = f(V_F); T_S = 25^\circ\text{C}$$

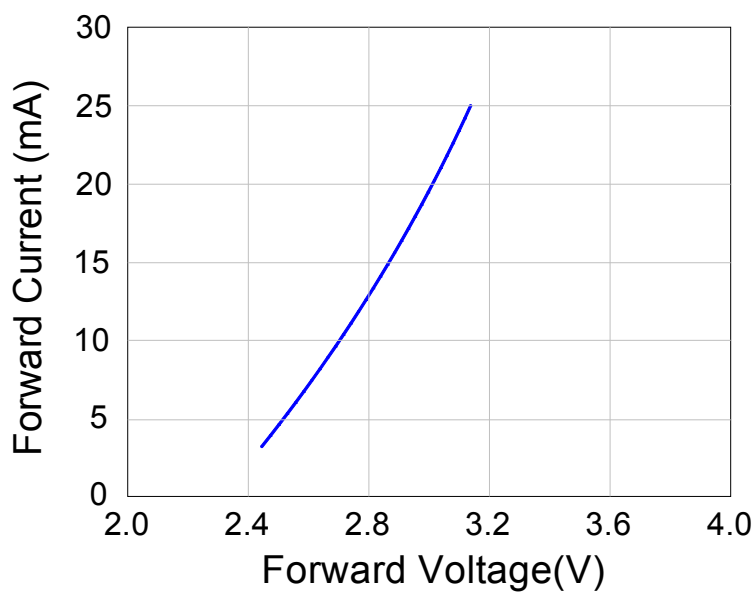


Fig.4 Relative Luminous Intensity vs. Forward Current

相对发光强度 Vs. 正向电流

$$I_v / I_v(20\text{mA}) = f(I_F); T_S = 25^\circ\text{C}$$

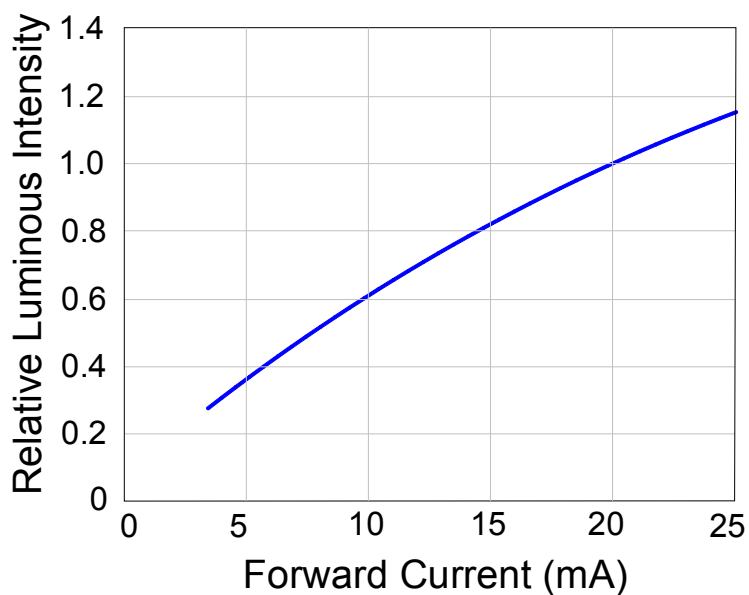


Fig.5 Dominant Wavelength vs. Forward Current

主波长 λ_d vs. 正向电流

$$\lambda_d = f(I_F); T_s = 25^\circ\text{C}$$

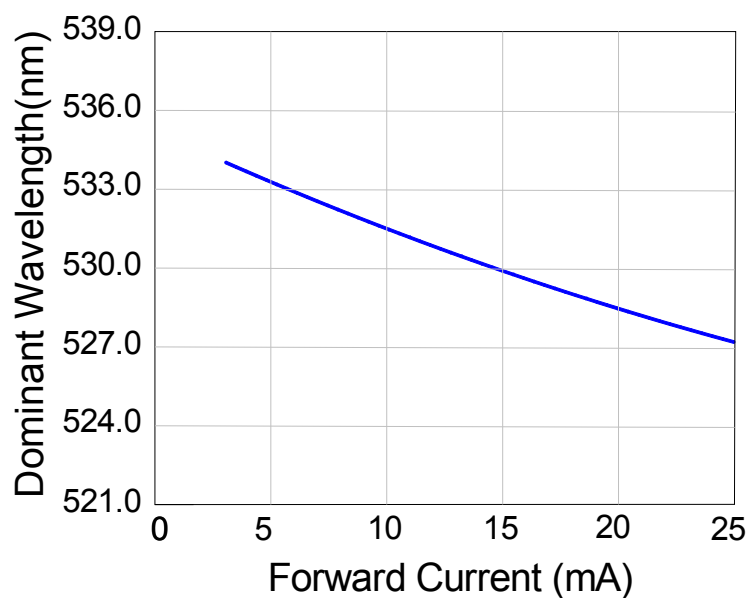


Fig.6 Max. Permissible Forward Current

容许最大正向电流

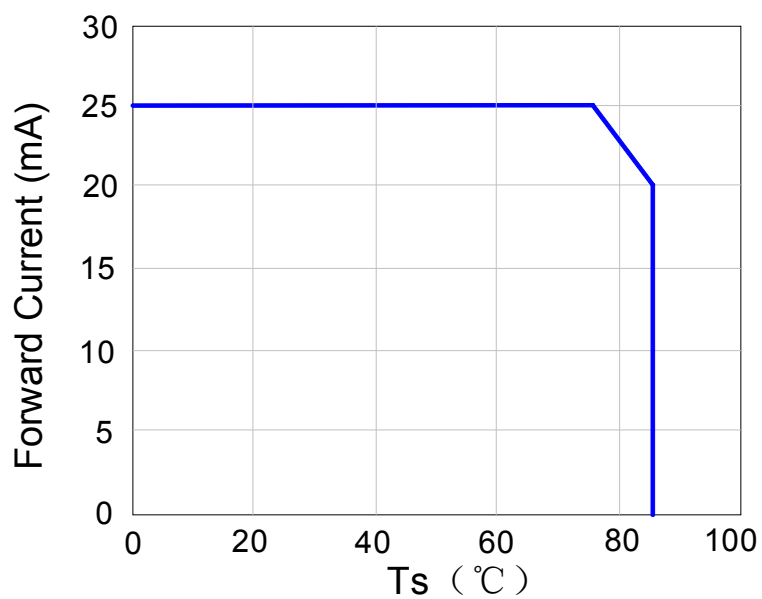


Fig.7 Relative Luminous Intensity vs. Temp.solder point Temperature

相对发光强度 Vs. 焊点温度

$$I_v / I_v(25^{\circ}\text{C}) = f(T_s); I_F = 20\text{mA}$$

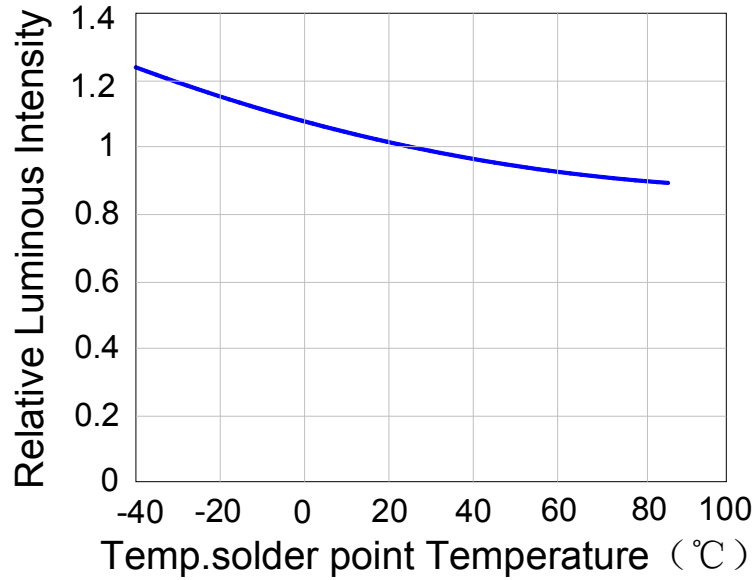


Fig.8 Relative Forward Voltage vs. Temp.solder point Temperature

相对电压 Vs. 焊点温度

$$\Delta V_F = V_F - V_F(25^{\circ}\text{C}) = f(T_s); I_F = 20\text{mA}$$

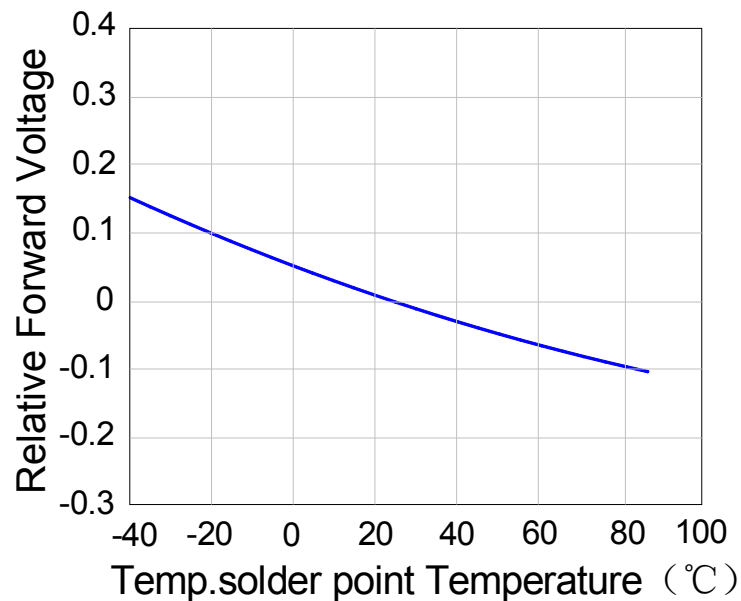
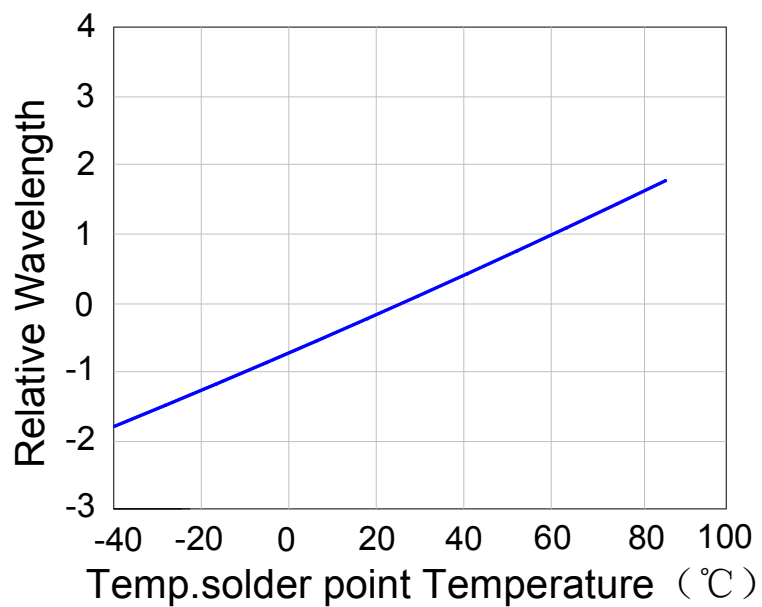


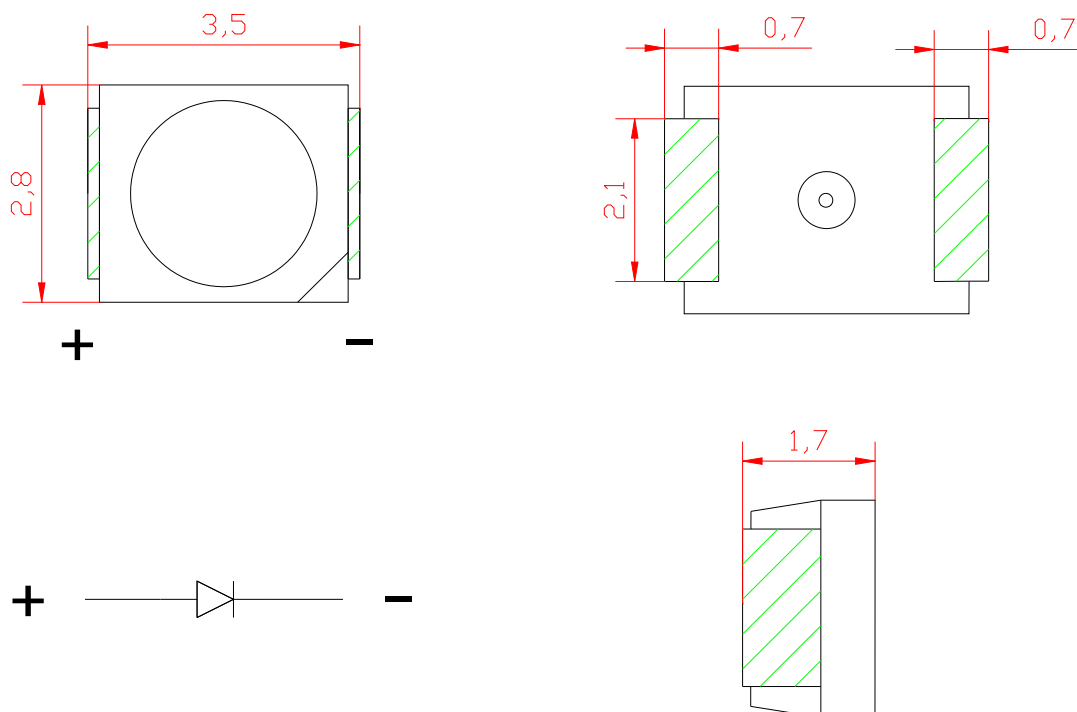
Fig.9 Relative Wavelength vs. Temp.solder point Temperature

相对波长 Vs. 焊点温度

$$\Delta\lambda_d = \lambda_d - \lambda_d(25^\circ\text{C}) = f(T_s); I_F = 20\text{mA}$$

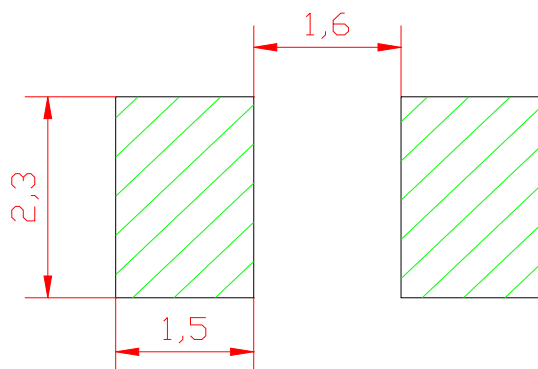


5、Outline Dimensions/产品外形尺寸:



Notes/备注: Tolerance is $\pm 0.1\text{mm}$ (公差 $\pm 0.1\text{mm}$)

6、Reference Pad size/参考焊盘尺寸:



参考焊盘尺寸

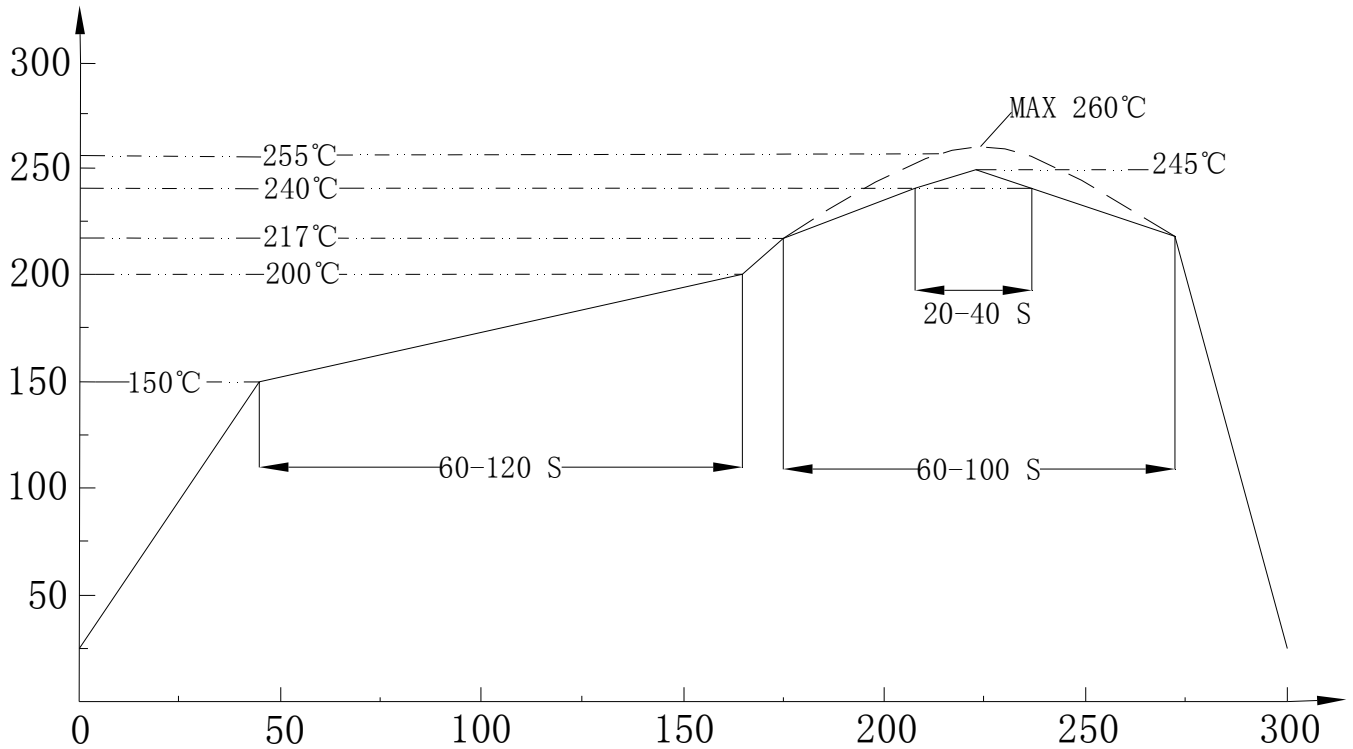
Notes/备注:

- 1、Tolerance is $\pm 0.1\text{mm}$ (公差 $\pm 0.1\text{mm}$)
- 2、For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.
Package not suitable for ultra sonic cleaning./ 为了获得更佳的焊点连接效果，我们建议在标准氮气环境下进行焊接。封装不适合超声波清洁。

7、Reflow curve /回流焊曲线

Product complies to MSL Level 2a. to JEDEC J-STD-020E

产品符合 MSL 等级 2a 根据 JEDEC J-STD-020E



Curvilinear feature 曲线特征	Lead-free combination/无铅组合	Unit/单位
	Recommended criteria/建议标准	
Average preheating heating rate 25 °C to 150 °C 预热平均升温速率 25°C 至 150°C	2	°C/sec
Warm-up time 预热时间	60-120	secs
Reflux temperature 回流温度	217	°C
Reflux time 回流时间	60-100	secs
Peak temperature(max) 峰值温度 (最大)	260	°C
The time when the actual peak temperature is within 5 °C 实际峰值温度在 5°C 以内的时间	20-40	secs
Cooling rate 降温速度	4	°C/sec

Notes/备注: Hand Soldering (Not Recommended) /手工焊接 (不推荐)

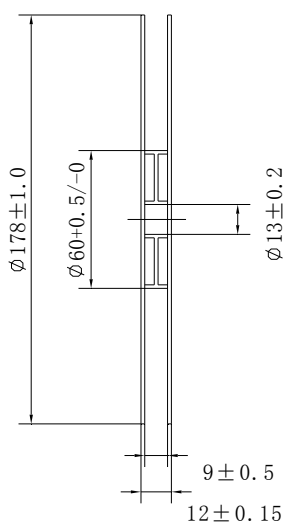
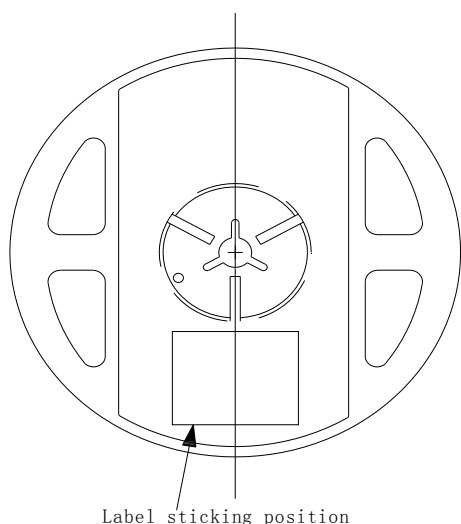
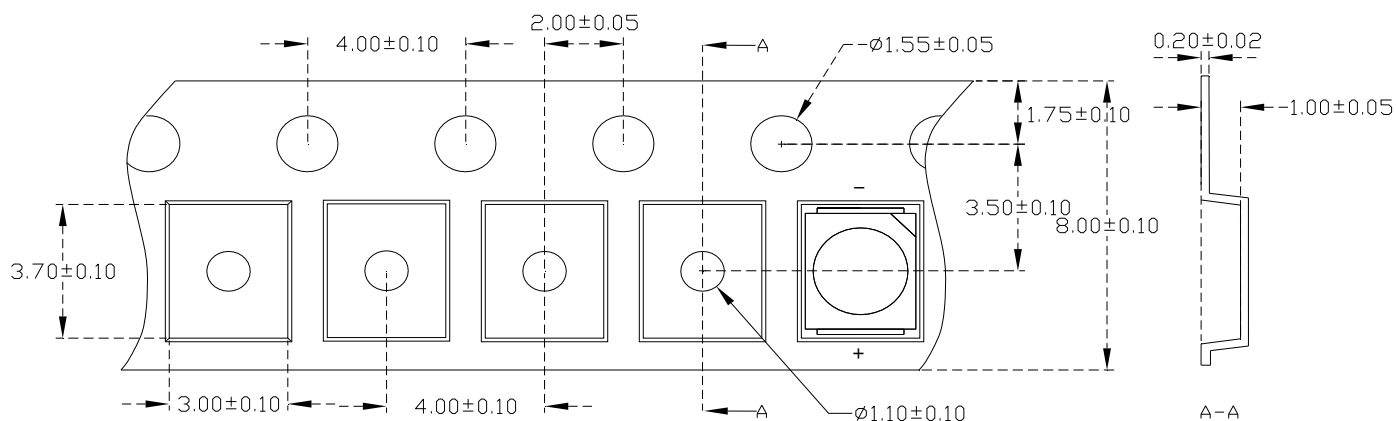
8、Specification of Packing /包装规格

8.1 Label Form Specification/标签格式规范

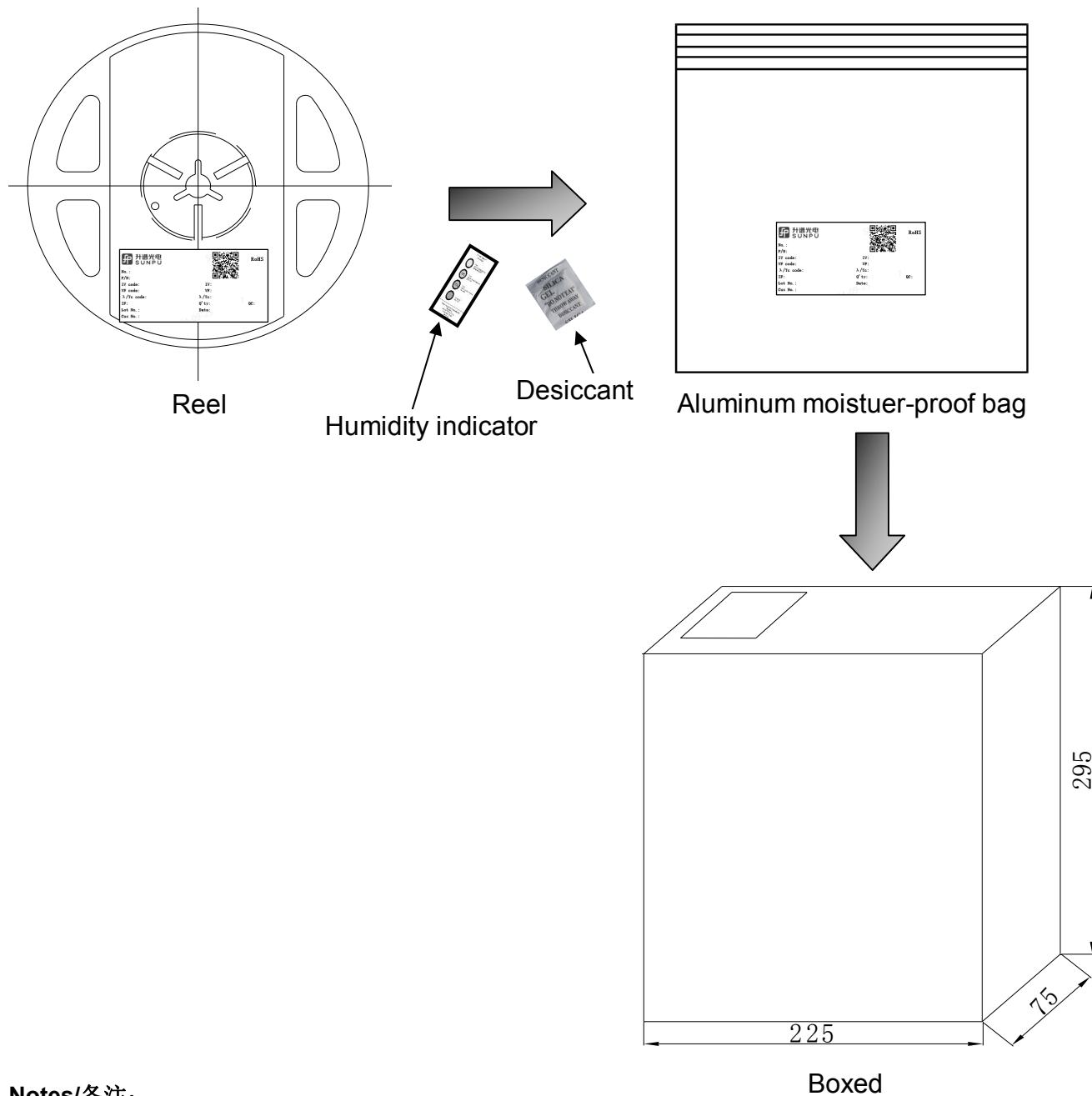
  RoHS	
No. :	IV:
P/N:	VF:
IV code:	λ /Tc:
VF code:	Q'ty:
λ /Tc code:	Date:
IF:	QC:
Lot No. :	
Cus No. :	

No: 产品品号	IV: 光通量/发光强度
P/N: 产品品名	VF: 电压
IV code: 光通量/发光强度代码	λ /Tc: 波长/色系档位
VF code: 电压代码	Q'ty: 包装数量
λ /Tc code: 波长代码/色温	Date: 标签打印日期
IF: 测试电流	QC: 检验合格章
Lot No: 生产批号	
Cus No: 客户料号	

8.2 Taping and Orientation/编带和方向(Reel packing/卷盘包装: 2000PCS)



8.3 Specification of Packing/包装规格



Notes/备注:

- ◆ Reel packing/卷盘包装: 2000PCS
- ◆ Boxed/盒装: 5 Bags (10000PCS)
- ◆ humidity sensitive products packed in aluminum foil bags, containing humidity cards and desiccant. 湿敏产品包装在铝箔袋中, 内含湿度卡和干燥剂。

9、Notes/注意

9.1 LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material.

LED 工作环境及与 LED 适配的材料中硫元素及化合物成份不可超过 100PPM。

9.2 Not suitable to operate in acidic environment, $\text{PH} < 7$

LED 不可用在 $\text{PH} < 7$ 的酸性环境。

9.3 Please note that the Light Board in the test, not live plug-in operation, to avoid the instant high current LED breakdown

请注意灯板在测试时，不可带电插拔作业，避免 LED 受到瞬间大电流击穿

9.4 To ensure the quality of our LEDs, So please do not put pressure on the LEDs. Do not fold, bend or squeeze LED devices

为确保 LED 的可靠性，在操作过程中不可施加压力在 LED 器件胶体表面。不可折叠、弯曲、挤压 LED 器件。

9.5 in order to ensure the reliability of LED, sealed packaging is recommended for semi-finished products or module components that have been pasted during circulation, transportation and storage.

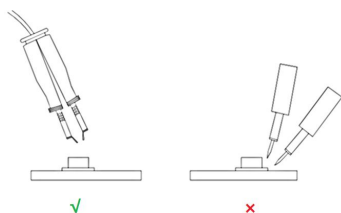
为确保 LED 的可靠性,已贴片好的半成品或模组组件，在流转、运输、储存过程中建议密封包装。

9.6 After opening the bag: The LEDs should be soldered within 24 hours after opening the package. If unused LEDs remain, they should be stored in moisture proof bags with moisture absorbent material. It recommended that the user use the LEDs as soon as possible. If the LEDs have exceeded the storage time or the moisture absorbent material has faded away. Baking process should be performed by using more than 24hours baking at $60 \pm 5^\circ\text{C}$ before using LEDs.

拆开包装袋之后：产品应该在拆封后的 24 小时内焊接完毕；如果没用完，产品应该储存在带有干燥剂的防潮包装袋中；建议客户尽快的使用完产品；如果产品超出了使用期限或者干燥剂失效，那么产品在使用前必须在 $60 \pm 5^\circ\text{C}$ 中烘烤至少 24 小时。

9.7 To ensure the reliability of LED, please complete one time welding, not too many reflow soldering, otherwise on the bead will have a destructive impact. Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure).

为确保 LED 的可靠性，请一次焊接完成，不可过多次回流焊，否则对灯珠会有破坏性影响。LED 焊接后不应进行维修。如不得不修理，应使用双头烙铁(如图所示)。



附1、Revision History /修订历史

Rev 版本号	Revision time 修订时间	Revisions 修订内容
A0	2023/02/01	初始版本
A1	2023/08/04	LOGO 更新 去除“附2”
A2	2024/11/06	LOGO 更新 标签更新
A3	2025/02/20	发光强度更新